



NOTE:

TAKE THE SPRING STEEL PIECE AND DRILL THE HOLE FOR THE AN426 RIVET. CUT THE HEAD OFF OF THE AN470-9 RIVET AND ATTACH TO THE SPRING STEEL PIECE WITH JB WELD. WIPE OFF ANY JB WELD THAT OZZED OUT. SET ASIDE AND LET DRY. PLACE CONTROL STICK INTO SOCKET AND DRILL HOLE WHERE YOU WOULD LIKE TO ACCESS THE BUTTON (AN470-9 RIVET HEAD) TO PROTRUDE THRU BOTH THE SOCKET AND CONTROL STICK. USE SMALLER DRILL BIT THAN REQUIRED SO THAT YOU CAN OPEN UP THE HOLES LATER FOR THE RIVET HEAD TO EXIT EASILY. REMOVE CONTROL STICK. AFTER SPRING STEEL PIECE WITH AN470-9 RIVET HEAD IS DRY, OPEN UP THE HOLES IN THE CONTROL STICK AND THE CONTROL STICK SOCKET SO THAT THE AN470-9 RIVET HEAD EXITS CLEANLY AND EASILY. PLACE THE SPRING STEEL PIECE WITH THE RIVET HEAD INSIDE OF THE CONTROL STICK SO THAT THE AN470-9 RIVET HEAD PROTRUDES OUT OF THE HOLE YOU DRILLED AND OPENED UP EARLIER, AND DRILL HOLE FOR AN426-4 FLUSH HEAD RIVET. DEBUR, AND COUNTER SINK SO THAT AN426-4 RIVET IS FLUSH OR BELOW THE SURFACE OF THE CONTROL STICK. PLACE SPRING STEEL PIECE WITH RIVET HEAD INSIDE OF THE CONTROL STICK AND RIVET IN PLACE USING A FLUSH HEAD BLIND RIVET THAT IS THE CORRECT LENGTH TO GO THRU THE CONTROL STICK AND THE SPRING STEEL PIECE.